Thursday, 6/29/2006 3:51:05 PM Date: Kim Johnston * User: **Process Sheet** : PILOT/CO-PILOT STEP, RH (FOLDING) : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 27782 **Estimate Number** : 10824 : D412630032 **Part Number** P.O. Number :NIA : D412-630 REV.J, P17 S.O. No. : 411 **Drawing Number** : 6/29/2006 This Issue : N/A Project Number Prsht Rev. : NC : MA : LARGE FAB ASSY **Drawing Revision** Type First Issue :NIA : 27500 Material **Previous Run** Each : 7/12/2006 2 Um: Qty: **Due Date** Written By Checked & Approved By **NEW ISSUE** : EST. REV. X 05.11.21 EC Comment EST, REV, B 05.12.19 updated pick list EC **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG001 06-07-05 SMALL & MEDIUM FAB RESOURCE 1 2.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D412-630 p.17 3.0 Step Weldment D3463042 Comment: Qty.: Total: 2.0000 Each(s) 1.0000 Each(s)/Unit Pick: Description Batch Qty Part Number D3463-042 Step weldment 4.0 D3443043 Strut Weldment Assembly Comment: Qty.: Total: 2.0000 Each(s) 1.0000 Each(s)/Unit Pick: - Part Number Description Batch Qty B28165 1 D3443-043 Strut ass'y 5.0 D3443041 Strut Weldment Assembly Total: Comment: Qty.: 1.0000 Each(s)/Unit 2.0000 Each(s) Pick: Qty Part Number Description Batch D3443-041 1 Strut ass'y

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Thursday, 6/29/2006 3:51:05 PM Date: Kim Johnston **Process Sheet** User: Drawing Name: PILOT/CO-PILOT STEP, RH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services **Part Number:** D412630032 Job Number: 27782 Job Number: Description: Seq. #: **Machine Or Operation:** PIN 6.0 D34439 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Batch B27180 @ B28/66 Description Part Number Qty D3443-9 Pin AN4CH3 SS Bolt 7.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Part Number Description Qty **BOLT** AN4CH3 A/R MS20995c41 Lockwire BOLT 8.0 AN4C14 Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Batch MR094 Part Number Description Qty **BOLT** AN4C14 1 D34547 Bushing 9.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Batch 27787 Description Qty Part Number 2 D3454-7 Bushing NUT 10.0 AN3104 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description Qty Part Number 1 AN310-4 Nut

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Drawing Name: PILOT/CO-PILOT STEP, RH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412630032 Job Number: 27782 Job Number: Seq. #: **Machine Or Operation:** Description: 38.0 AN3C5A Bolt 6.0000 Each(s) Comment: Qty.: Total: 3.0000 Each(s)/Unit Pick: Description Batch Qty Part Number AN3C-5A 3 Bolt WASHER 39.0 AN960C10 Comment: Qty.: 4.0000 EACH(s) 7.0000 EACH(s)/Unit Total: Pick: Description BatcH Qty Part Number **NASHER** AN960C10 7 MS210433 40.0 Comment: Qty.: 6.0000 Each(s) 3:0000 Each(s)/Unit Total: Pick Batch Part Number Description NUT MS21043-3 **INSPECT 100% KITS FOR COMPLETENESS** QC4 41.0 Comment: INSPECT 100% KITS FOR COMPLETENESS 42.0 PACKAGING RESOURCE # C Lodel 9/12 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-630-031 Location: PPP Rev: A 43.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

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FIGURE 20 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown) D412-630-031 LH (Opposite)

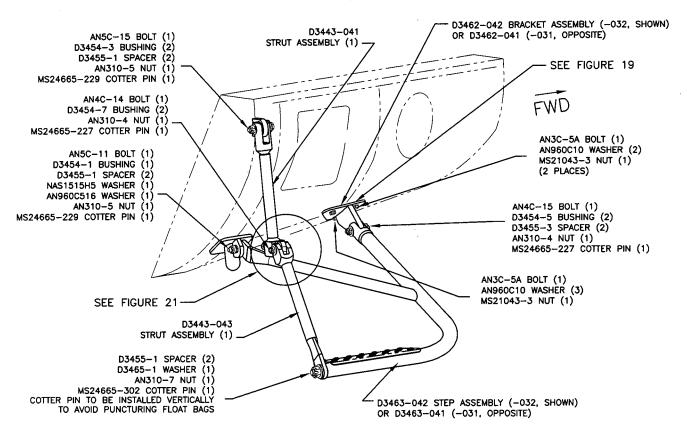
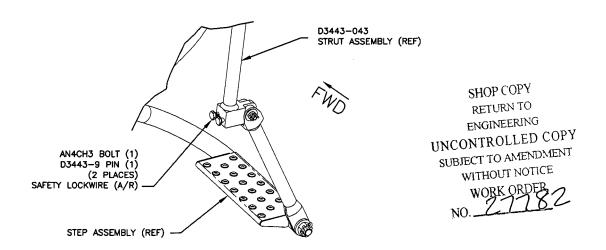


FIGURE 21 – Detail Safety Wiring, D412-630-032 RH,Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)



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